

ORIGINAL ASSEMBLY INSTRUCTIONS

DISASSEMBLABLE WORK TABLE - TYPE AT-H-Z



MOHN GMBH

Assembly Instructions

Demountable Work Table

Type AT-H-Z



WWW.MOHN-GMBH.COM

01

Table of Contents

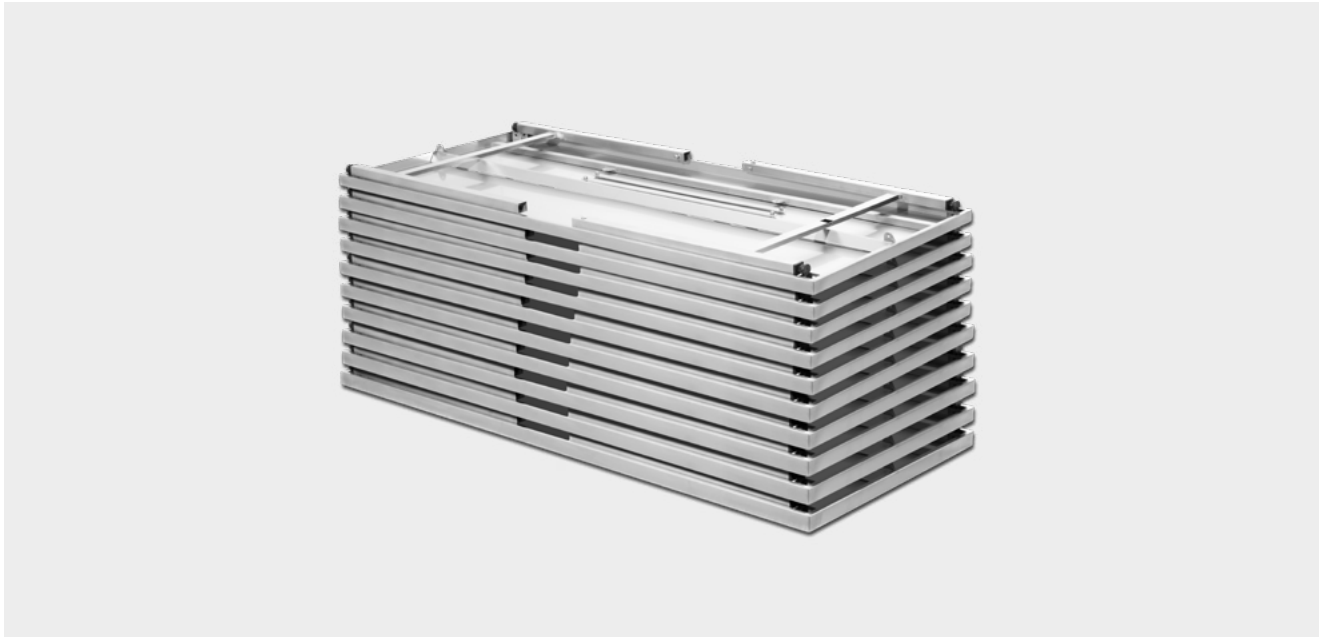
01_Delivery condition.....	04
02_Safety and tool information.....	04
03_Package contents.....	05
04_Assembling the leg frame	05
05_Positioning and leveling the frame.....	06
06_Tighten all fasteners evenly.....	06
07_Assembling the second leg frame	07
08_Assembling the longitudinal cross member	07
09_Position the longitudinal support correctly	08
10_Position the longitudinal support flush	08
11_Tighten the stainless steel screws	09
12_Assembling the diagonal brace.....	09
13_Ensure the holes are aligned	10
14_Bolt the diagonal brace into place.....	10
15_Assembling the second diagonal brace.....	11
16_Positioning the assembled work table.....	12

TYP AT-H-Z

Demountable work table

STAINLESS STEEL 1.4301

01. DELIVERY CONDITION



Supplied in a shipping-optimized design, delivered disassembled, space-saving packed and conveniently stackable.

02. SAFETY AND TOOL INFORMATION



PLEASE NOTE BEFORE ASSEMBLY!

- Please wear protective gloves
- Have a ratchet wrench with a 13 mm socket ready
- Alternatively, use a combination wrench or an open-end wrench
- Carry out the assembly on a clean, level, and soft surface

Before starting the assembly, please read the safety instructions and tool information to avoid injury. Ensure that all required tools are readily available

03. PACKAGE CONTENTS



Before starting the assembly, please check that the scope of delivery is complete:
Work table top: 1 pc. / **Frames:** 2 pcs./ **Longitudinal support:** 1 pc. / **Diagonal braces:** 2 pcs. / **Stainless steel hexagon bolts:** 14 pcs

04. ASSEMBLING THE FRAME



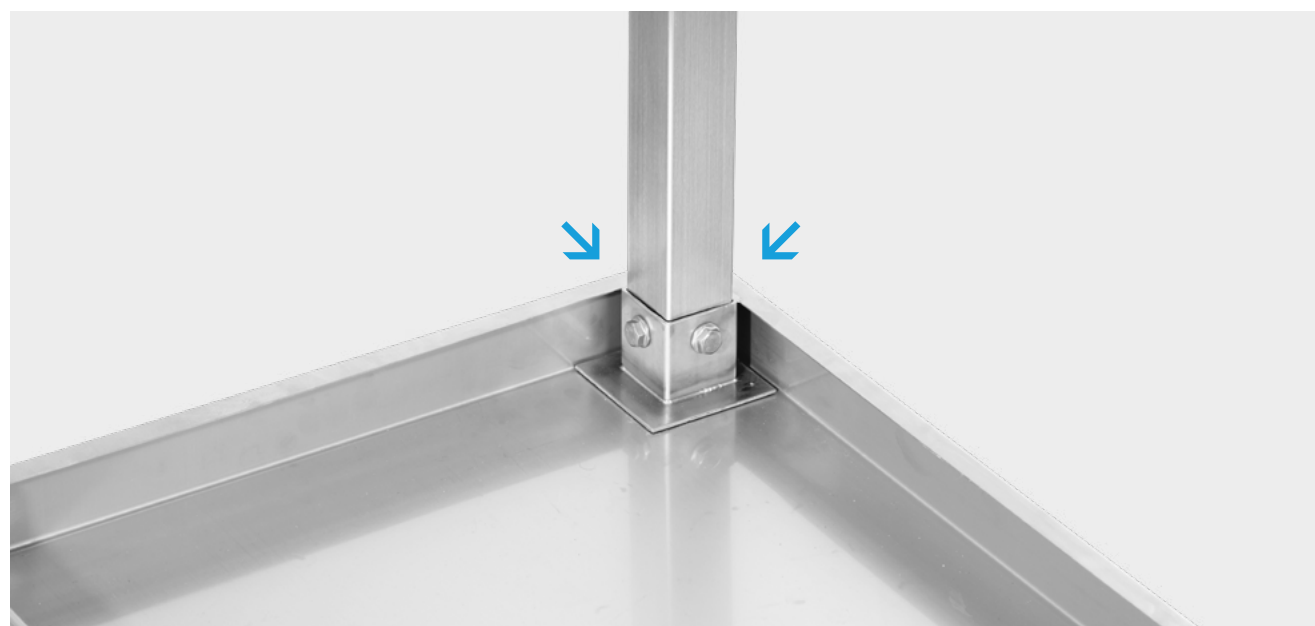
Position the frame and align it correctly so that the bolt holes are perfectly aligned to prevent binding.

05. POSITIONING AND ALIGNING THE FRAME



Insert the stainless steel bolts into the designated mounting points and initially tighten them by hand only.

06. TIGHTENING THE BOLTED CONNECTIONS EVENLY



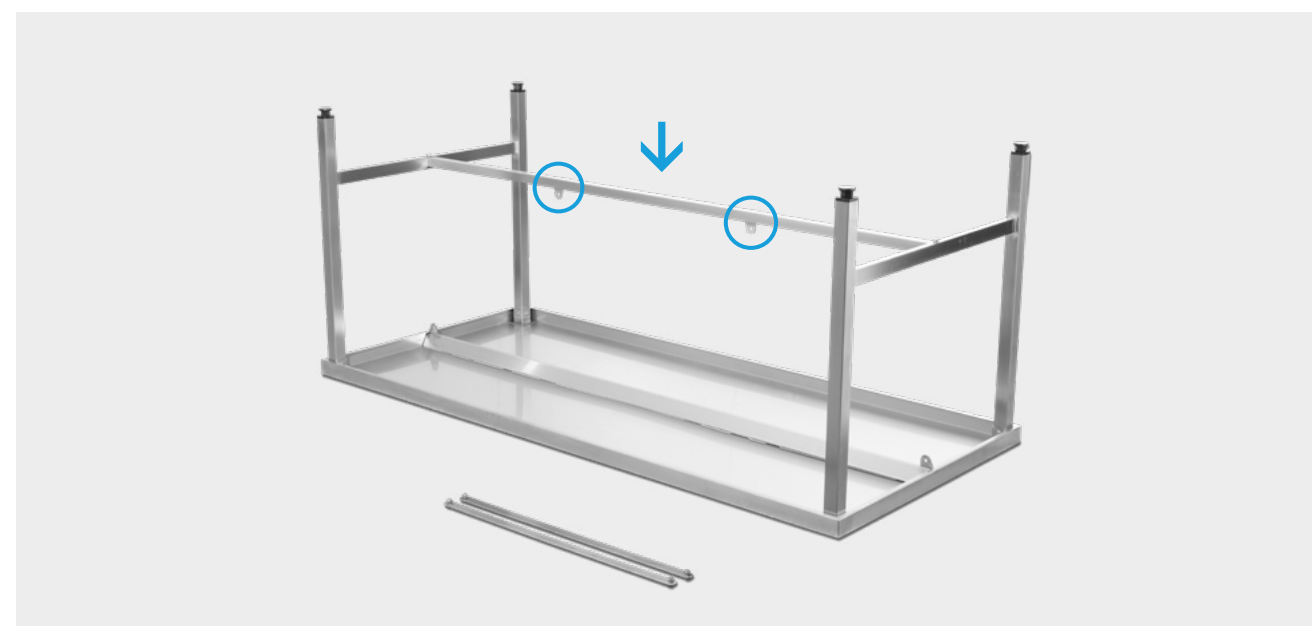
Once the frame is correctly positioned, tighten both bolted connections evenly. Avoid tightening one side more than the other to prevent distortion.

07. ASSEMBLING THE SECOND FRAME



Now assemble the second frame on the opposite side of the work table top. Proceed in the same way as described previously.

08. ASSEMBLING THE LONGITUDINAL SUPPORT



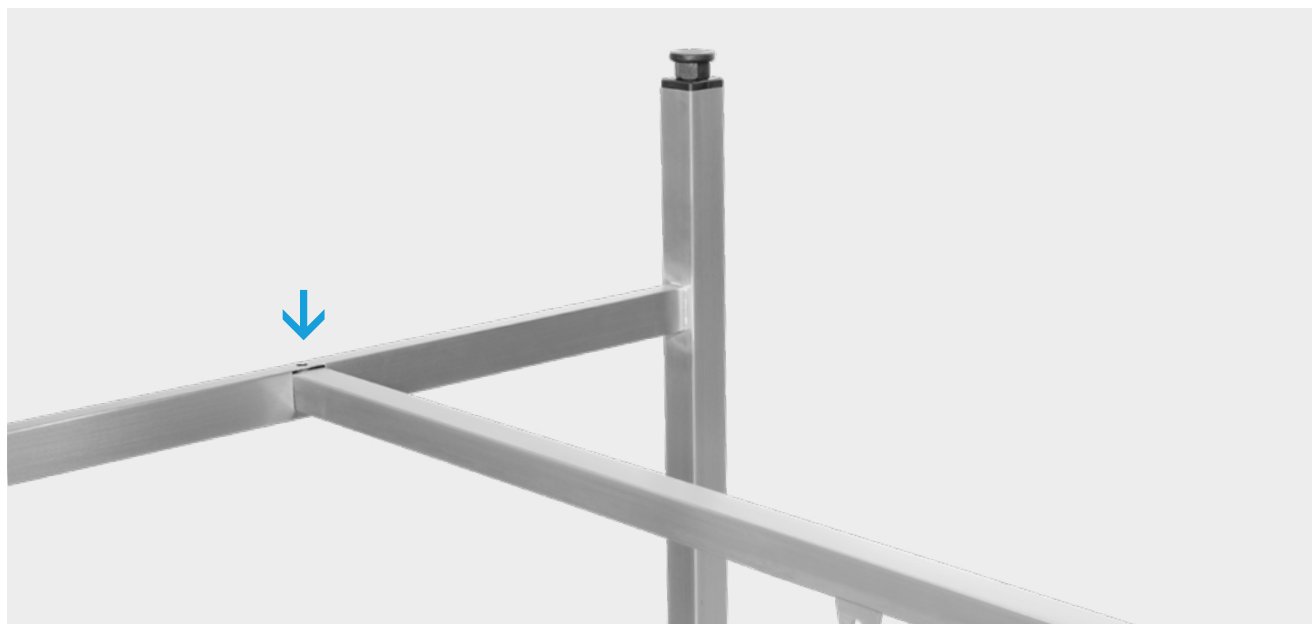
Insert the longitudinal support between the two frames. It connects both sides and provides the mounting points for the diagonal braces. **IMPORTANT:** The mounting tabs must face downward so the diagonal braces can later be attached to the underside of the work table.

09. CORRECT POSITIONING OF THE LONGITUDINAL SUPPORT



Insert the longitudinal support straight into the designated receptacles on both frames. Ensure that it is positioned without stress. **IMPORTANT:** Insert it straight and do not force it into place.

10. POSITIONING THE LONGITUDINAL SUPPORT FLUSH



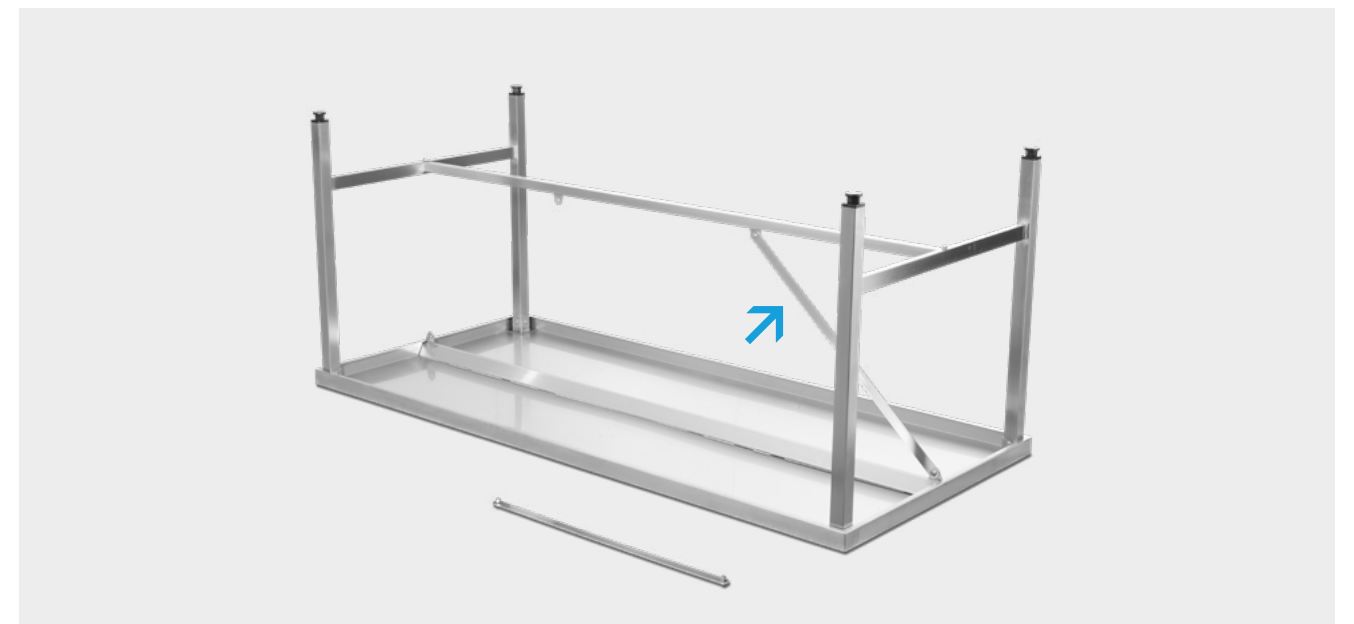
Align the longitudinal support so that it sits flush in the designated receptacles and the bolt holes are correctly aligned. **IMPORTANT:** If the bolt holes are not perfectly aligned, carefully reposition the component to prevent the bolts from binding.

11. INSERTING THE STAINLESS STEEL BOLTS



Insert the stainless steel bolts into the designated mounting points. Tighten the bolts finger-tight only.

12. ASSEMBLING THE DIAGONAL BRACE



Now assemble the first diagonal brace. It connects the longitudinal support to the work table top and provides the required rigidity.

13. ALIGNING THE BOLT HOLE



Align the bolt holes of the diagonal brace and the mounting tab precisely. The bolt should be inserted without force.

14. BOLTING THE DIAGONAL BRACE INTO PLACE



Insert the bolt and tighten the diagonal brace finger-tight. Then secure the second mounting point. **IMPORTANT:** As before, assemble all components finger-tight first, align them correctly, and fully tighten all bolts only after final alignment.

15. ASSEMBLING THE SECOND DIAGONAL BRACE



Now assemble the second diagonal brace on the opposite side of the work table in the same way. Once completed, the frame assembly is fully assembled. Check that all components are correctly seated. Then fully tighten all bolted connections.

16. POSITIONING THE ASSEMBLED WORK TABLE



Turn the work table into its upright position and place it securely on the floor. This step must be carried out by two people. Adjust the work table using the height-adjustable feet until it is level. The work table is now ready for use. **IMPORTANT:** Maximum load: 150 kg

INDUSTRIAL EQUIPMENT PERFECTED



- HYGIENE TECHNOLOGY
- CLEANING TECHNOLOGY
- HYGIENE ENTRY SYSTEMS
- WASHING SYSTEMS
- LIFTING AND TILTING SYSTEMS
- PROCESS TECHNOLOGY
- STAFF FACILITY EQUIPMENT
- INDUSTRIAL EQUIPMENT
- CONVEYING TECHNOLOGY

WWW.MOHN-GMBH.COM